



Tooling Tubes for F0929 Feeder Orienter

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NON-BRUSHED

<u>CW Part #</u>	<u>CCW PART #</u>	<u>STAMP #</u>	<u>TUBE I.D. (INCHES)</u>	<u>NOMINAL MAXIMUM PART SIZE</u>
DA02009C	DA02010C	01	.185	.095
DA02009C	DA02010C	02	.245	.155
DA02009C	DA02010C	03	.310	.220
DA02009C	DA02010C	22	.340	.250
DA02009C	DA02010C	04	.370	.280
DA02009C	DA02010C	23	.402	.312
DA02009C	DA02010C	05	.435	.345
DA02009C	DA02010C	20	.459	.369
DA02009C	DA02010C	17	.482	.392
DA02009C	DA02010C	06	.495	.405
DA02009C	DA02010C	19	.532	.442
DA02009C	DA02010C	07	.560	.470
DA02009C	DA02010C	08	.620	.530
DA02009C	DA02010C	18	.657	.567
DA02009C	DA02010C	09	.685	.595
DA02009C	DA02010C	10	.745	.655
DA02009C	DA02010C	21	.782	.692
DA02009C	DA02010C	11	.810	.720
DA02009C	DA02010C	12	.870	.780
DA02009C	DA02010C	13	.935	.845
DA02009C	DA02010C	14	.995	.905
DA02009C	DA02010C	15	1.060	.970
DA02009C	DA02010C	16	1.120	1.030
DA02009C	DA02010C	26	1.245	1.155
DA02009C	DA02010C	27	1.375	1.285
DA02009C	DA02010C	24	1.500	1.410
DA02009C	DA02010C	25	1.750	1.660

The tooling tubes are numbered on the ends. Each number represents a different size I.D.. The size of the tube should be approximately .060 to .093 larger in diameter than the roller to be run. If the roller is too close to the size of the tube, it will not have enough clearance to allow the vibration action to take place. This will actually slow down the roller flow in the tooling tube.